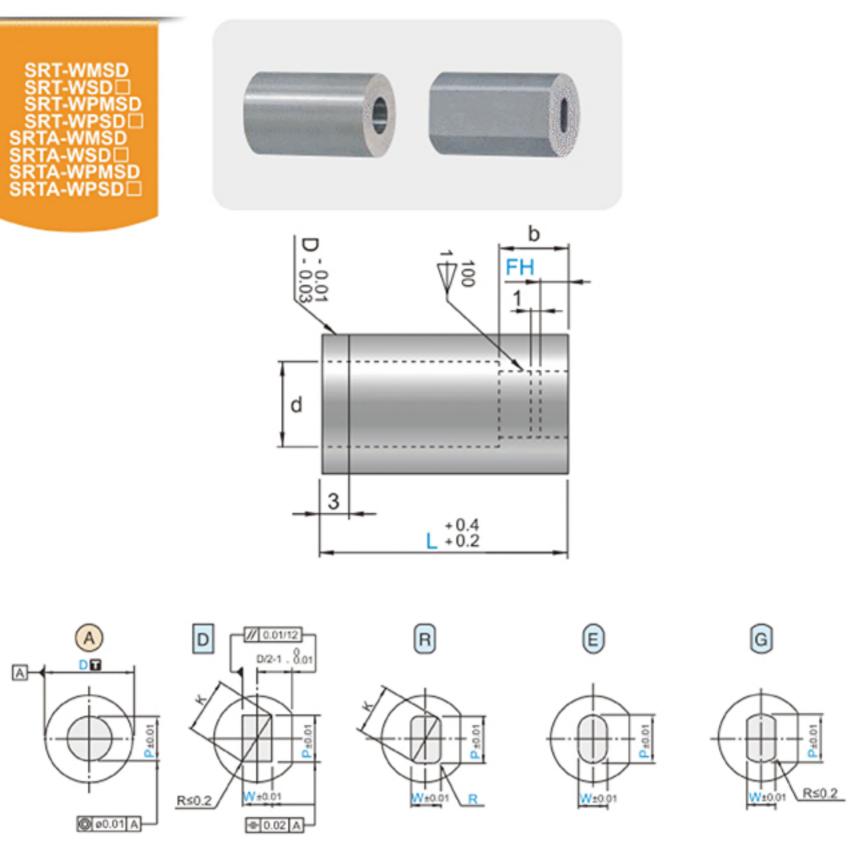
Anti-Scrap Rebound and Reverse Taper Die:-SRT-WMSD SRT-WSD SRT-WPMSD SRT-WPSD SRTA-WMSD SRTA-WSD SRTA-WPMSD SRTA-WPSD

ł.

Die Buttons





P≥W K=√p²+W² P - 0.4 ≥1.5

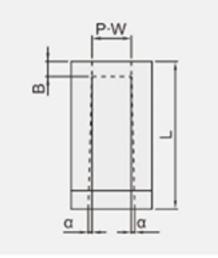


P>W √P² • W² ≥1.5

				Catalog N Type				
8	8		D					
D n5	SKD11	60~63HRC	D8~25	D D D SRT-WSD				
	SKUTT		D6~25					
	SKH51	61~64HRC	D5	SRT-WMSD				
		64-67HRC	D6~25	SRT-WPMSD SRT-WPMS				
		04~0/HRC	D8~25	B B B SRT-WPSD				
D*0.005	SKD11	60~63HRC	D8~16	🛛 🖨 🕲 SRTA-WSD 🗆				
			D6~16					
	SKH51	61~64HRC	D5	SRTA-WMSD				
- 0			D4~16	SRTA-WPMSD				
		64~67HRC	D6~16	B B B SRTA-WPSDC				



D	Catalog No.			Ø	DØ	RG	R	MT	С	TS	FH	ь	
n5 +8.005		D		Р	P Kmax	P-Wmin.	R					Ŭ	
0.013	(D n5) (SKH51) (D*8.005) SRT-WMSD SRTA-WMSD	5	16-20-22-25-28-30	2.00~ 2.50	-	-					1.0	2	2
0.016	(D n5) (SKD11) (D*0.005) SRT-WMSD SRTA-WMSD SRT-WSDD SRTA-WSDD	6 8 10	16-20-22-25-28-30-32-35	2.00 ~ 3.00 2.00 ~ 4.00 2.00 ~ 6.00	4.00	2.00 2.00					1.0~2.0 1.0~3.0 1.0~5.0	3 4 6	346
0.020 0.012 0.024 0.015 +0.005	SRT-WSDR SRTA-WSDR SRT-WSDE SRTA-WSDE SRT-WSDG SRTA-WSDG	13 16 (20) (22) (25)	16-20-22-25-28-30-32-35-(40)	3.00 ~ 8.00 5.00 ~ 10.00 7.00 ~ 12.00 8.00 ~ 14.00 10.00 ~ 16.00	8.00 10.00 12.00 14.00	2.00 2.00 3.00 3.00 3.00	0.15 Ŵ/2	MT ≥ 0.5	C ≥ 0.060		1.0~7.0		8 10 12 14 16
0.013 0	(Dn5) (D*0.005)	6		2.00 ~ 3.00	-	-	R				1.0~2.0	3	
0.016 0.010 0.020	SRT-WPMSD SRTA-WPMSD SRT-WPSDD SRTA-WPSDD SRT-WPSDR SRTA-WPSDR	8 10 13	16·20·22·25 ·30 ·35	2.00 ~ 4.00 2.00 ~ 6.00 3.00 ~ 8.00	4.00 6.00 8.00	2.00 2.00 2.00					1.0~3.0 1.0~5.0	4 6	6
0.012 0.024 0.015	SRT-WPSDE SRTA-WPSDE	16 (20) (25)	10202220 00 00	5.00 - 10.00 7.00 - 12.00 10.00 - 16.00	10.00 12.00	2.00 3.00 3.00					1.0~7.0	8	1(12 16



α×2)		((B=2		
	1/50	1/100	1/150		
16	0.28	0.14	0.09		
20	0.36	0.18	0.12		
22	0.40	0.20	0.13		
25	0.46	0.23	0.15		
30	0.56	0.28	0.19		
35	0.66	0.33	0.22		
40	0.76	0.38	0.25		

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